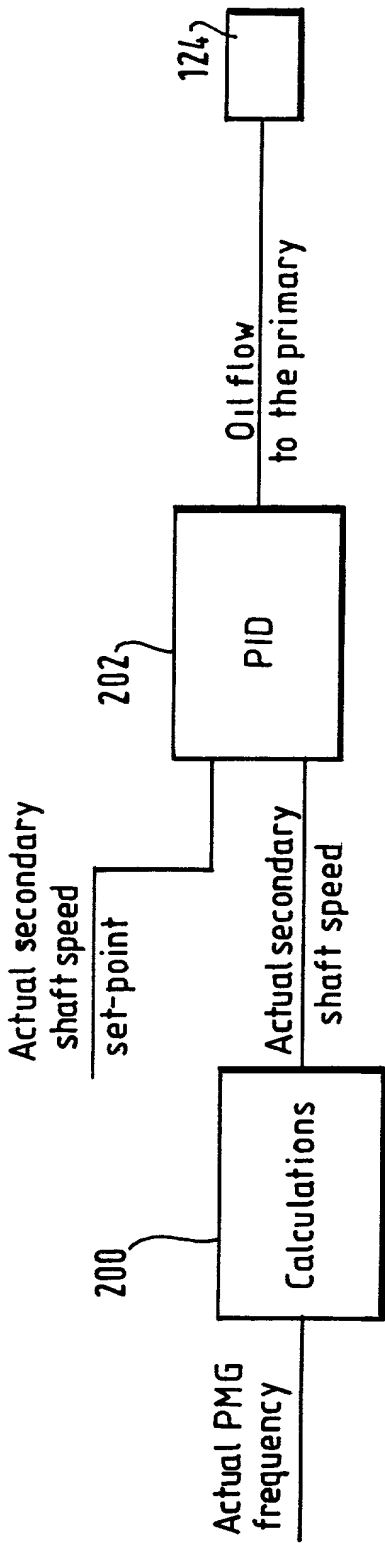


RATIO CONTROLLER



PRESSURE CONTROLLER

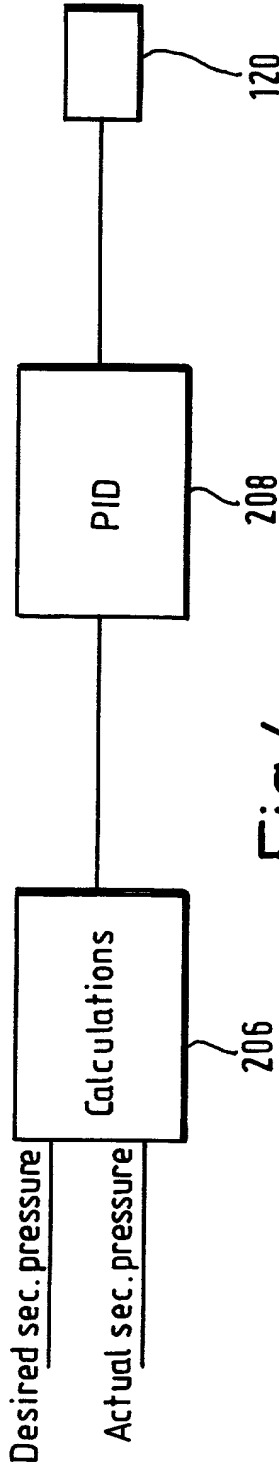


Fig.4.

5/7

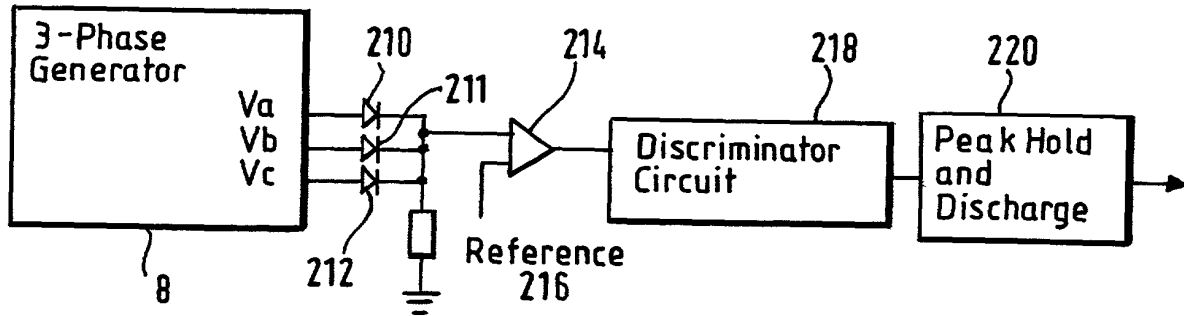


Fig.5.

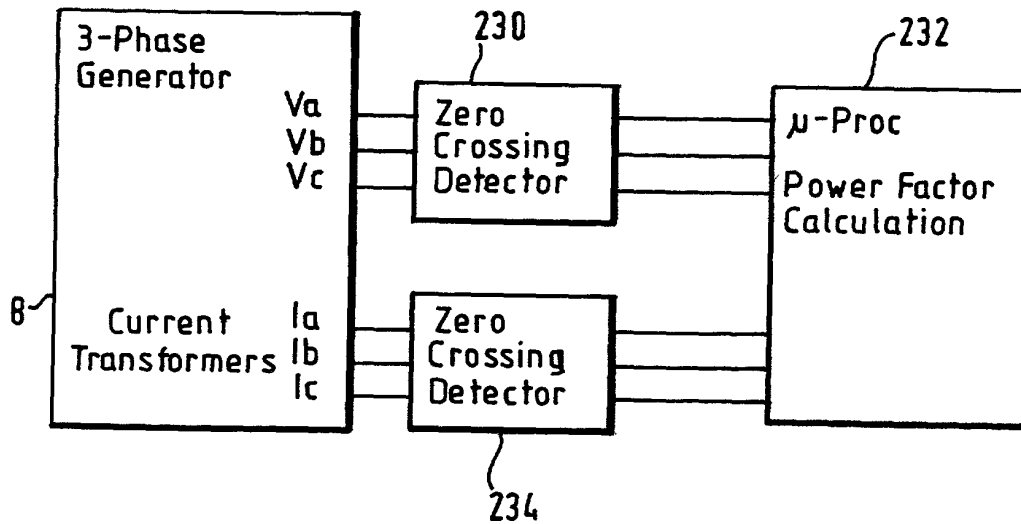


Fig.7.

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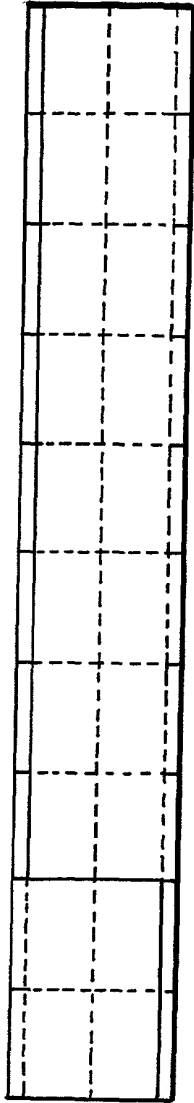


Fig.6a. load

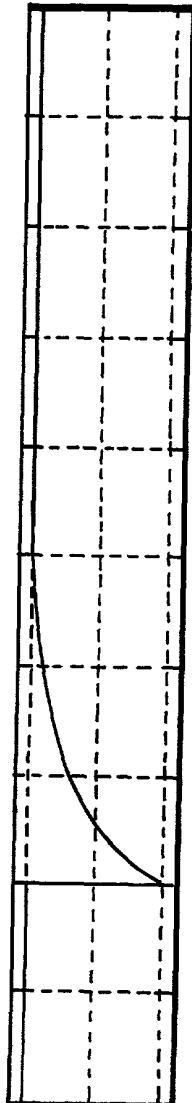


Fig.6b. voltage

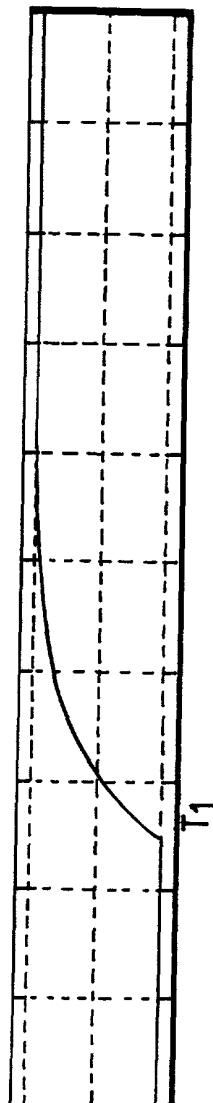


Fig.6c. pressure

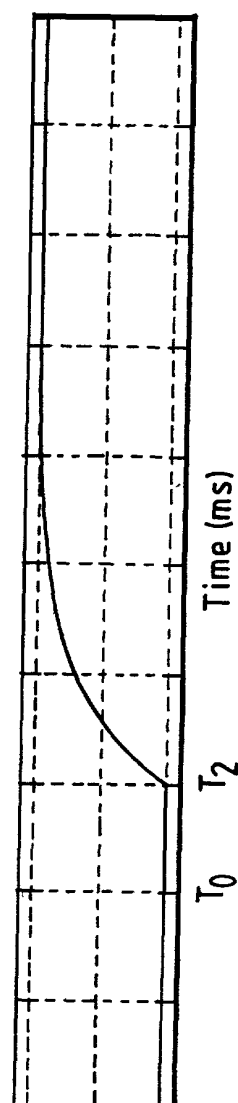


Fig.6d. Torque

FIG. 6a. load